

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

THIS PAGE BLANK (USPTO)

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau



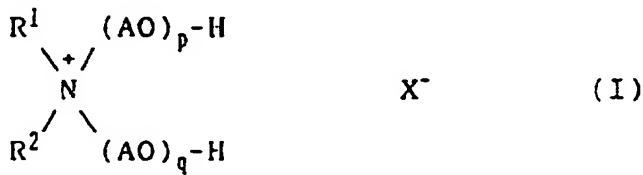
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>6</sup> :  A01N 25/30		A1	(11) International Publication Number: <b>WO 97/16969</b>
			(43) International Publication Date: <b>15 May 1997 (15.05.97)</b>
(21) International Application Number: <b>PCT/JP96/03257</b>		(74) Agents: FURUYA, Kaoru et al.; Nihonbashi TM Building, 1-8-11, Nihonbashi-Horidomecho, Chuo-ku, Tokyo 103 (JP).	
(22) International Filing Date: <b>7 November 1996 (07.11.96)</b>		(81) Designated States: AU, BR, CN, JP, NZ, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(30) Priority Data: 7/289033 7 November 1995 (07.11.95) JP			
<p>(71) Applicant (for all designated States except US): KAO CORPORATION [JP/JP]; 14-10, Nihonbashi-Kayabacho 1-chome, Chuo-ku, Tokyo 103 (JP).</p> <p>(71) Applicant (for all designated States except JP US): MONSANTO COMPANY [US/US]; 800 N. Lindbergh Boulevard, St. Louis, MO 63167 (US).</p> <p>(72) Inventors: and</p> <p>(75) Inventors/Applicants (for US only): OKANO, Tetsuya [JP/JP]; Kao Corporation, Research Laboratories, 1334, Minato, Wakayama-shi, Wakayama 640 (JP). HASEBE, Keiko [JP/JP]; Kao Corporation, Research Laboratories, 1334, Minato, Wakayama-shi, Wakayama 640 (JP). SUZUKI, Tatsuya [JP/JP]; Kao Corporation, Research Laboratories, 1334, Minato, Wakayama-shi, Wakayama 640 (JP). HIOKI, Yasuo [JP/JP]; Kao Corporation, Research Laboratories, 1334, Minato, Wakayama-shi, Wakayama 640 (JP).</p>			

(54) Title: LIQUID AGRICULTURAL CHEMICAL COMPOSITION

(57) Abstract

A liquid agricultural chemical composition which is excellent as liquid stability even though it contains an agricultural chemical at a high concentration comprises (a) a water soluble agricultural chemical, (b) a cationic surfactant represented by formula (I), and (c) an acid salt of a compound represented by formula (II). In said formula (I) R<sup>1</sup> represents an alkyl or alkenyl group having 6 to 10 carbon atoms, R<sup>2</sup> represents a hydrogen atom, a methyl group or an ethyl group, each AO represents an oxyethylene group or an oxypropylene group, each of p and q is a number of 1 to 15 with the proviso that the total of p and q is from 2 to 25, and X<sup>-</sup> represents a counter ion. In said formula (II) R<sup>3</sup> represents an alkyl or alkenyl group having 4 to 18 carbon atoms, and R<sup>4</sup> and R<sup>5</sup> represent each a hydrogen atom, a methyl group or an ethyl group.



**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgyzstan	RU	Russian Federation
CA	Canada	KP	Democratic People's Republic of Korea	SD	Sudan
CF	Central African Republic	KR	Republic of Korea	SE	Sweden
CG	Congo	KZ	Kazakhstan	SG	Singapore
CH	Switzerland	LJ	Liechtenstein	SI	Slovenia
CI	Côte d'Ivoire	LK	Sri Lanka	SK	Slovakia
CM	Cameroon	LR	Liberia	SN	Senegal
CN	China	LT	Lithuania	SZ	Swaziland
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	LV	Larvia	TG	Togo
DE	Germany	MC	Monaco	TJ	Tajikistan
DK	Denmark	MD	Republic of Moldova	TT	Trinidad and Tobago
EE	Estonia	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	UG	Uganda
FI	Finland	MN	Mongolia	US	United States of America
FR	France	MR	Mauritania	UZ	Uzbekistan
GA	Gabon			VN	Viet Nam

## DESCRIPTION

## LIQUID AGRICULTURAL CHEMICAL COMPOSITION

## Background of the Invention

## Field of the Invention

The present invention relates to novel liquid agricultural chemical compositions and novel adjuvant compositions for agricultural chemicals.

## Description of the Related Art

Agricultural chemicals including insecticides, fungicides (or bactericides), herbicides, miticides (or acaricides) and plant growth regulators have been used in various dosage forms, and one example thereof includes a liquid formulation comprising a water-soluble agricultural chemical. In such a liquid formulation, it is desirable that the concentration of the agricultural chemical is as high as possible. However, it is difficult to say that the concentrations of the agricultural chemicals of the liquid agricultural chemical formulations which are now commercially available are satisfactorily high.

It has been attempted to use an inorganic salt(s) as a component of a liquid agricultural chemical formulation, together with a surfactant(s) etc., for the purpose of enhancing the activities of

agricultural chemicals. However, in such a liquid agricultural chemical formulation, the chemical interaction between the agricultural chemical or the surfactant and the inorganic salt occurs, thereby salting out the agricultural chemical or the surfactant in some cases. Thus, it has been difficult to prepare a uniform and stable liquid formulation containing an inorganic salt.

An aqueous herbicide composition, which is free from such a problem, in other words, suffers from no salting out, and is stable, is disclosed in Japanese Patent Publication-B No. 7-2608 (published on January 15, 1995) and European Patent Publication-A No. 274,369 (published on July 13, 1988) corresponding thereto. These patent documents describe a composition comprising a water-soluble Glyphosate salt as an agricultural chemical, a quaternary ammonium salt as a surfactant and ammonium sulfate as an inorganic salt, and that the composition of this combination is stable. However, this composition is still insufficient from the viewpoint of the concentration of the agricultural chemical, and salting out occurs in cases when both the inorganic salt and the agricultural chemical are contained in large amounts.

### Disclosure of the Invention

#### Summary of the Invention

The object of the present invention is to provide a liquid agricultural chemical composition which contains an agricultural chemical at a high concentration and is excellent in stability.

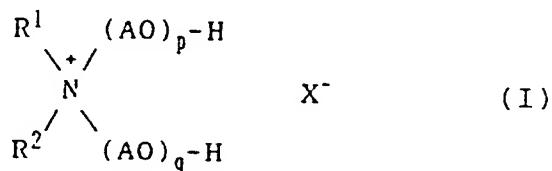
Another object of the present invention is to provide a method for converting a certain agricultural chemical composition into a stable liquid.

Still another object of the present invention is to provide an adjuvant composition for agricultural chemicals which is useful in the preparation of a liquid agricultural chemical composition.

The present inventors have extensively studied to attain the above-mentioned objects. As a result of the studies, they have found that a liquid agricultural chemical composition which contains an agricultural chemical at a high concentration and which is excellent in stability, can be prepared by using an agricultural chemical, a specific cationic surfactant having the excellent effect of enhancing the efficacy of the agricultural chemical, and a specific acid salt of an amine salt. Further, they have found that even when such the agricultural chemical composition also contains an inorganic salt, the stability thereof can also be retained. The

present invention has been completed on the basis of these findings.

Thus, the first embodiment of the present invention is a liquid agricultural chemical composition (i) comprising (a) a water-soluble agricultural chemical, (b) a cationic surfactant represented by formula (I), and (c) an acid salt of a compound represented by formula (II):



wherein  $\text{R}^1$  represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms,  $\text{R}^2$  represents a hydrogen atom, a methyl group or an ethyl group, AO may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, p and q each means an average value and is a number of 1 to 15 with the proviso that the total of p and q is from 2 to 25, and  $\text{X}^-$  represents a counter ion; and

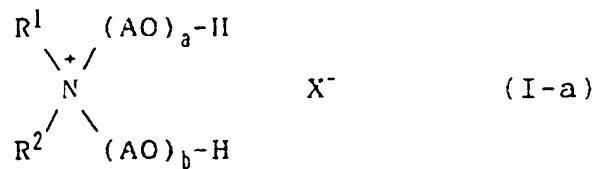


wherein  $\text{R}^3$  represents a straight-chain or branched,

alkyl or alkenyl group having 4 to 18 carbon atoms, and R<sup>4</sup> and R<sup>5</sup> may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

This agricultural chemical composition (i) preferably contains component (a) in an amount of from 35 to 85 % by weight based on the entire weight of the composition.

Further, the second embodiment of the present invention is directed to a liquid agricultural chemical composition (ii) comprising (a) a water-soluble agricultural chemical, (b') a cationic surfactant represented by formula (I-a), (c) an acid salt of a compound represented by formula (II), and (d) a water-soluble inorganic salt:



wherein R<sup>1</sup> represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms, R<sup>2</sup> represents a hydrogen atom, a methyl group or an ethyl group, AO may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, a and b each means an average value and is a number of 1 to 10 with the proviso that

the total of a and b is from 2 to 15, and X<sup>-</sup> represents a counter ion; and



wherein R<sup>3</sup> represents a straight-chain or branched, alkyl or alkenyl group having 4 to 18 carbon atoms, and R<sup>4</sup> and R<sup>5</sup> may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

The agricultural chemical composition (ii) preferably contains component (a) in an amount of from 35 to 70 % by weight based on the entire weight of the composition.

In this description and claims, the term "liquid" means to aqueous fluid. More specially, the concept of the "liquid" in the present invention includes not only transparent aqueous solutions but also, e.g., emulsions and turbid ones, as long as separation and sedimentation are not observed and fluidity is retained. Accordingly, the agricultural chemical composition of the present invention contains also water.

In the above-mentioned liquid agricultural chemical compositions (i) and (ii), the weight ratio

of component (b) or (b') to component (c) [(b) or (b')/(c)] is preferably from 9/1 to 1/9.

The agricultural chemical is preferably a herbicide.

Furthermore, the third embodiment of the present invention is a method for converting a composition (1) comprising (a) a water-soluble agricultural chemical and (b) a cationic surfactant represented by the above formula (I) into a stable liquid, which comprises adding (c) an acid salt of a compound represented by the above formula (II) to the composition (1).

In addition, the forth embodiment of the present invention is a method for converting a composition (2) comprising (a) a water-soluble agricultural chemical, (b') a cationic surfactant represented by the above formula (I-a) and (d) a water-soluble inorganic salt into a stable liquid, which comprises adding (c) an acid salt of a compound represented by the above formula (II) to the composition (2).

The fifth embodiment of the present invention is an adjuvant composition for agricultural chemicals comprising (b) a cationic surfactant represented by the above formula (I), and (c) an acid salt of a compound represented by the above formula (II).

The sixth embodiment of the present invention is an adjuvant composition for agricultural chemicals

comprising (b') a cationic surfactant represented by the above formula (I-a), (c) an acid salt of a compound represented by the above formula (II), and (d) a water-soluble inorganic salt.

Further scope and applicability of the present invention will become apparent from the detailed description and examples given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description and these examples.

#### Detailed Description of the Invention

First, each component of the present invention will be illustrated.

##### Component (a)

The term, "an agricultural chemical" to be used in this description and claims refers a compound which is used as an active component in usual agricultural chemical compositions or agricultural preparations. Examples thereof include a fungicide (or a bactericide), an insecticide, a miticide (or an acaricide), a herbicide and a plant growth regulator.

The agricultural chemical to be used in the

present invention is water-soluble. "Water-soluble" means that its solubility in water at 25°C is 5% or above. Further, agricultural chemicals of which the formulations are generally marketed in the form of a liquid formulation [see Noyaku Handobukku (Agricultural Chemical Handbook) 1994, published by Nippon Shokubutsu Boeki Kyokai)] are also included in the scope of the water-soluble agricultural chemicals of the present invention.

Next, specific examples of the water-soluble agricultural chemicals to be used in the agricultural chemical composition of the present invention will be cited, though the water-soluble agricultural chemicals in the present invention are not restricted thereto.

Examples of fungicides include Ambam (diammonium ethylenebis(dithiocarbamate)), Thiabendazole [2-(4-thiazolyl)benzoimidazole], Iminoctadine acetate [1,1'-iminiodi(octamethylene)diguanidium triacetate], Dimethylymol (5-butyl-2-dimethylamino-6-methyl-pyrimidin-4-ol), Propamocarb hydrochloride [propyl 3-(dimethylamino)propylcarbamate hydrochloride] and Hydroxyisoxazole (3-hydroxy-5-methylisoxazole).

Examples of herbicides include dipyridyl herbicides, diazine herbicides, benzoic acid herbicides, phenoxy herbicides, organophosphorus herbicides and aliphatic herbicides. Specific

examples of the dipyridyl herbicides include Paraquat (1,1'-dimethyl-4,4'-bipyridinium dichloride) and Diquat (6,7-dihydrodipyrido[1,2-a: 2',1'-c]pyrazinediium dibromide). Specific examples of the diazine herbicides include Bentazon (3-isopropyl-3H-2,1,3-benzothiadiazin-4-one-2,2-dioxide) and salts thereof (e.g., its sodium salt). Specific examples of the benzoic acid herbicides include MDBA (dicamba) (3,6-dichloro 2-methoxybenzoic acid dimethylamine salt) and Imazapyr (isopropylammonium (RS)-2-(4-isopropyl-4-methyl-3-oxo-2-imidazolin-2-yl)nicotinate). Specific examples of the phenoxy herbicides include 2,4-D sodium salt (sodium 2,4-dichlorophenoxyacetate), MCP (2-methoxy-4-chlorophenoxyacetic acid) and salts thereof (e.g., its sodium salt), MCPP (d,l-2-(4-chloro-6-methoxy)propionic acid) and salts thereof (e.g., its potassium salt), and Triclopyr (3,5,6-trichloro-2-pyridyloxyacetic acid) and salts thereof (e.g., its triethylamine salt). Specific examples of the organophosphorus herbicides include Glyphosate [N-(phosphonomethyl)glycine] and water-soluble salts thereof. Bislophos [sodium salt of L-2-amino-4-[(hydroxy)(methyl)phosphinoyl]butyryl-L-alanyl-L-alanine] and Glufosinate (ammonium DL-homoalanin-4-yl(methyl)phosphinate). Further, a specific example of the aliphatic herbicides includes Tetrapione

(sodium 2,2,3,3-tetrafluoropropionate).

Furthermore, examples of plant growth regulators include MH (maleic hydrazide), Ethrel (2-chloroethyl-phosphonic acid), UASTA and Bialophos.

Herbicides are preferred as the agricultural chemicals to be used in the agricultural chemical composition of the present invention. Among the herbicides described above, organophosphorus herbicides, in particular, Glyphosate [N-(phosphono-methyl)glycine] and water-soluble salts thereof, Bialophos [sodium salt of L-2-amino-4-[(hydroxy)-amethyl]phosphinoyl]butyryl-L-alanyl-L-alanine] and Glufosinate [ammonium DL-homoalanin-4-yl(methyl)-; n-aminato] are preferred.

-; ments (b) and (b')

The agricultural chemical composition, and the adjuvant composition for agricultural chemicals of the present invention contains the cationic surfactant represented by the above formula (I) [i.e., component (b)]. Such a cationic surfactant exerts the excellent effect of enhancing the efficacy of the agricultural chemical.

Among the compounds represented by formula (I) according to the present invention, those represented by formula (I) wherein R<sup>1</sup> is a straight-chain or branched, alkyl or alkenyl group having 8 to 24.

particularly 8 to 20, carbon atoms are preferred. The (poly)oxyalkylene groups [i.e.,  $(AO)_p$  and  $(AO)_q$ ] each consists of at least one oxyethylene group and/or at least one oxypropylene group. It is preferable that  $p$  and  $q$ , which represent the average numbers of the oxyalkylene groups, may be the same or different from each other and are each a number of 1 to 12 and that the total of  $p$  and  $q$  (i.e., the average number of the oxyalkylene groups per molecule) is a number of 2 to 20.

When the agricultural chemical composition and the adjuvant composition for agricultural chemicals of the present invention contains component (d), as will be described hereinafter, use is made of the cationic surfactant represented by the above formula (I-a) [i.e., component (b')] instead of component (b).

Among the compounds represented by formula (I-a) according to the present invention, those represented by formula (I-a) wherein  $R^1$  is a straight-chain or branched, alkyl or alkenyl group having 8 to 24, particularly 8 to 20, carbon atoms are preferred. The (poly)oxyalkylene groups [i.e.,  $(AO)_a$  and  $(AO)_b$ ] each consists of at least one oxyethylene group and/or at least one oxypropylene group. It is preferable that  $a$  and  $b$ , which represent the average numbers of the oxyalkylene groups, may be the same or different from

each other and are each a number of 1 to 8, particularly 1 to 5 and that the total of a and b (i.e., the average number of the oxyalkylene groups per molecule) is a number of 2 to 10.

Further, examples of the counter ion,  $X^-$ , in formulae (I) and (I-a) include halide anions such as  $Cl^-$ ,  $Br^-$  and  $I^-$ , and alkylsulfate anions.

When employed together with an agricultural chemical, the cationic surfactants represented by the above formulae (I) and (I-a) according to the present invention can enhance the efficacy of the agricultural chemical.

#### Component (c)

The agricultural chemical composition of the present invention further contains (c) an acid salt of the amine compound represented by the above formula (II), in addition to component (a) and component (b) or (b') described above. Further, the adjuvant composition for agricultural chemicals of the present invention contains further (c) an acid salt of the compound represented by the above formula (II), in addition to component (b) or (b') described above. By using such the acid salt of such an amine, the amount of the agricultural chemical can be enhanced.

Among acid salts of the compounds represented by the above formula (II), acid salts of those

represented by formula (II) wherein R<sup>3</sup> is an alkyl or alkenyl group having 6 to 18, particularly 6 to 14, carbon atoms are preferred. Acid salts of those represented by formula (II) wherein R<sup>4</sup> and R<sup>5</sup> are each a hydrogen atom or a methyl group are also preferred.

In the present invention, the amine compound represented by formula (II) is used in the form of an acid salt thereof, in view of handling thereof. Such an acid salt can be prepared by treating the amine compound represented by formula (II) with an inorganic acid such as hydrochloric acid, sulfuric acid, nitric acid and phosphoric acid, or an organic acid such as acetic acid.

#### Component (d)

Among the liquid agricultural chemical compositions of the present invention, those comprising component (b') further contain (d) a water-soluble inorganic salt(s). Further, among the adjuvant compositions of the present invention, those comprising component (b') further contain (d) a water-soluble inorganic salt(s).

Examples of inorganic salts include inorganic ammonium salts such as ammonium sulfate, ammonium nitrate, ammonium phosphate, ammonium thiocyanate, ammonium chloride and ammonium sulfamate; potassium dihydrogenphosphate; dipotassium hydrogenphosphate;

sodium dihydrogenphosphate; disodium hydrogenphosphate; and sodium carbonate; among which inorganic ammonium salts are preferred. When the agricultural chemical composition also contains the water-soluble inorganic salt (d), the efficacy of the agricultural chemical can be further enhanced.

The liquid agricultural chemical composition (i) of the first embodiment of the present invention comprises the above-mentioned components (a), (b) and (c). This agricultural chemical composition usually contains water as well, and can be prepared by, for example, dissolving components (a), (b) and (c) in water. Although the amounts of components (a), (b) and (c) and water of the liquid agricultural chemical composition according to the first embodiment of the present invention are not particularly restricted, it is preferable that they are each added in the amounts as described below, based on the entire weight of the composition:

Component (a): preferably 35 to 85% by weight,  
still more preferably 45 to 75% by weight.

Component (b): preferably 0.35 to 30% by weight,  
still more preferably 0.7 to 20% by weight.

Component (c): such an amount that the weight

ratio, (b)/(c), is in the range of preferably from 9/1 to 1/9, still more preferably 8/2 to 2/8, and Water: the balance.

The liquid agricultural chemical composition (ii) of the second embodiment of the present invention comprises the above-mentioned components (a), (b'), (c) and (d). This agricultural chemical composition usually contains water as well, and can be prepared by, for example, dissolving components (a), (b'), (c) and (d) in water. Although the amounts of components (a), (b'), (c) and (d), and water of the liquid agricultural chemical composition according to the second embodiment of the present invention are not particularly restricted, it is preferable that they are each added in the amounts as described below, based on the entire weight of the composition:

Component (a): preferably 35 to 70% by weight, still more preferably 35 to 60% by weight,

Component (b'): preferably 0.5 to 5% by weight, still more preferably 0.7 to 3.5% by weight,

Component (c): such an amount that the weight ratio, (b')/(c), is in the range of preferably from

9/1 to 1/9, still more  
preferably 8/2 to 2/8.

Component (d): preferably 5 to 40% by  
weight, still more preferably  
8 to 20% by weight, and

Water: the balance.

Thus, according to the present invention, it is possible to elevate the concentration of component (a), i.e., the agricultural chemical, as compared with those of the conventional liquid agricultural chemical compositions. In addition, in the liquid agricultural chemical composition (ii) also containing component (d), i.e., the inorganic salt, it is also possible to elevate the concentration of component (d), as compared with the conventional inorganic salt containing composition. However, the concept of the agricultural chemical composition according to the present invention also includes agricultural chemical compositions having a low concentration of the agricultural chemical which can be applied as such to the crops.

The agricultural chemical composition of the present invention may further contain a surfactant other than components (b) and (b'). Examples of the surfactants capable of being used with component (b) or (b') include nonionic surfactants.

Specific examples of the nonionic surfactants include polyoxyethylene alkyl ethers, polyoxyethylene alkyl aryl ethers, condensates of polyoxyethylene alkyl aryl ethers and formaldehyde, polyoxyalkylene aryl ethers, polyoxyalkylene alkyl esters, polyoxyalkylene alkyl sorbitol esters, polyoxyalkylene sorbitan esters, polyoxyalkylene alkyl glycerol esters, polyoxyalkylene block copolymers, esters of polyoxyalkylene block copolymers and alkyl glycerols, polyoxyalkylene alkyl sulfonamides, polyoxyalkylene rosin esters, polyoxypropylene block copolymers, polyoxyethylene oleyl ethers, polyoxyalkylene alkyl phenols, alkyl glycosides, alkyl polyglycosides and polyoxyalkylene alkyl polyglycosides, and one of them or a mixture of two or more of them is used in the present invention.

When these nonionic surfactants are also used, the amount thereof is such that the weight ratio of component (b) or (b') to the nonionic surfactant is in the range of preferably from 9.1/0.9 to 0.9/9.1, and still more preferably from 8.3/1.7 to 5/5.

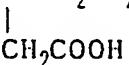
The agricultural chemical composition of the present invention may also contain a chelating agent, a pH regulator and/or a thickener at need, as long as the stability thereof is not deteriorated thereby.

Examples of the chelating agents to be used in

the agricultural chemical composition of the present invention include those based on aminopolycarboxylic acids, aromatic and aliphatic carboxylic acids, amino acids, ether polycarboxylic acids, phosphonic acids such as iminodimethylphosphonic acids (IDP) and alkyldiphosphonic acids (ADPA), hydroxycarboxylic acids and polyelectrolytes (including oligo-electrolytes); and dimethylglyoxime (DG). These chelating agents may be each as such, i.e., in the form of a free acid, or in the form of a salt such as a sodium salt, a potassium salt and an ammonium salt.

Specific examples of the aminopolycarboxylic acid chelating agent include:

- a) compounds represented by the formula:  $RNX_2$ ,
- b) compounds represented by the formula:  $NX_3$ ,
- c) compounds represented by the formula:  
 $R-NX-CH_2CH_2-NX-R$ ,
- d) compounds represented by the formula:  
 $R-NX-CH_2CH_2-NX_2$ ,
- e) compounds represented by the formula:  $X_2N-R'-NX_2$ ,  
and
- f) compounds which are similar to compounds (e) and each has more than 4 Xs, for example, a compound represented by the formula:  
$$(HOOCCH_2C)_2N-CH_2CH_2-N-CH_2CH_2-N(CH_2COOII)_2.$$



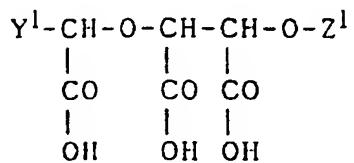
In the above formulas, X represents  $-\text{CH}_2\text{COOH}$  or  $-\text{CH}_2\text{CH}_2\text{COOH}$ ; R represents any group constituting known chelating agents of this type, for example, a hydrogen atom, an alkyl group, a hydroxyl group or a hydroxy-alkyl group; and R' represents any group constituting known chelating agents of this type, for example, an alkylene group or a cycloalkylene group.

Representative examples of the aminopoly-carboxylic acid chelating agents include ethylene-diaminetetraacetic acid (EDTA), cyclohexanediamine-tetraacetic acid (CDTA), nitrilotriacetic acid (NTA), iminodiacetic acid (IDA), N-(2-hydroxyethyl)imino-diacetic acid (HIMDA), diethylenetriaminepentaacetic acid (DTPA), N-(2-hydroxyethyl)ethylenediamine-triacetic acid (EDTA-OH) and glycol ether diamine-tetraacetic acid (GEDTA), and salts thereof.

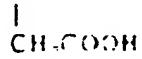
Examples of the aromatic and alipatic carboxylic acid chelating agents to be used in the present invention include oxalic acid, succinic acid, pyruvic acid and anthranilic acid, and salts thereof. Further, examples of the amino acid chelating agents to be used in the present invention include glycine, serine, alanine, lysine, cystine, cysteine, ethionine, tyrosine and methionine, and salts and derivatives thereof.

Furthermore, examples of the ether polycarboxylic

acid chelating agents to be used in the present invention include compounds represented by the following formula, analogues of them and salts thereof (such as sodium salts thereof):



wherein  $Y^1$  represents a hydrogen atom,  $-\text{CH}_2\text{COOH}$  or  $-\text{COOH}$  and  $Z^1$  represents a hydrogen atom,  $-\text{CH}_2\text{COOH}$  or  $-\text{CH(COOH)}$



Examples of the hydroxy carboxylic acid chelating agents to be used in the present invention include malic acid, citric acid, glycollic acid, gluconic acid, heptonic acid and tartaric acid, and salts thereof

Examples of the polyelectrolyte (including oligo-electrolyte) chelating agents to be used in the present invention include polyacrylic acid, polymaleic anhydride,  $\alpha$ -hydroxyacrylic acid polymer, polyitaconic acid, copolymers comprising two or more of the monomers constituting these polymers, and epoxysuccinic acid polymer.

Examples of the pH regulators to be used in the present invention include citric acid, phosphoric

acids (e.g., pyrophosphoric acid) and gluconic acid, and salts thereof.

Examples of the thickeners to be used in the present invention include natural, semi-synthetic and synthetic water-soluble thickeners. Specific examples of the natural mucilages usable as the natural thickeners include xanthan gum and Xanfloo derived from microorganisms, and pectin, acacia and guar gum derived from vegetables. Examples of the semisynthetic thickeners include methylated, carboxyalkylated and hydroxyalkylated celluloses, such as methylcellulose, carboxymethylcellulose and hydroxymethylcellulose; methylated, carboxyalkylated and hydroxyalkylated starch derivatives; and sorbitol. Further, examples of the synthetic thickeners include polyacrylates, polymaleates, polyvinylpyrrolidones and adducts of pentaerythritol with ethylene oxide.

The agricultural chemical composition of the present invention may further contain at least one member selected from the group consisting of plant growth regulators other than those described as the specific examples of the plant growth regulators in the illustration of component (a), fertilizers and preservatives.

The agricultural chemical composition of the present invention is used after diluting with water or

as such.

The agricultural chemical composition of the present invention is used in order to control fungi (or bacteria), insects, mites (or acarids) and herbs or to regulate the growth of plants.

The third embodiment of the present invention relates to a method for converting a composition (1) containing components (a) and (b) into a stable liquid, which comprises adding component (c) to the composition (1); and the fourth embodiment of the present invention relates to a method for converting a composition (2) containing components (a), (b') and (d) into a stable liquid, which comprises adding component (c) to the composition (2).

The concept of the stabilization of the composition (1) or (2) by adding component (c) thereto includes (i) a method comprising adding component (c) as one component of the desired composition to water together with other component(s) in the preparation of the desired composition, (ii) a method comprising preparing a desired composition by using a mixture of component (b) or (b') and component (c) which has been preliminarily prepared, and (iii) a method comprising adding component (c) to the composition (1) or (2) which has been prepared.

By adding component (c), the stability of

composition (1) containing components (a) and (b) is improved. The effect of improving the stability of a liquid by component (c) is satisfactorily exhibited even when a component such as water-soluble inorganic salts [component (d)] which deteriorates the stability of the liquid, e.g., a solution, is added to the composition [for example, a case of using the composition (2)]. "The improvement of the stability of a liquid" herein means that, for example, the separation of a liquid to two or more layers (or phases) or the formation of sedimentation from a liquid can be prevented. Due to no occurrence of layer separation and sedimentation, a lot of advantages including, e.g., the prevention of separation and/or sedimentation during transportation of the agricultural chemical composition, and the ease of dilution of the agricultural chemical composition, can be brought about by the present invention.

The present invention also relates to an adjuvant composition for agricultural chemicals comprising components (b) and (c), and an adjuvant composition for agricultural chemicals comprising components (b'), (c) and (d). Each of components (b), (b') and (d) can enhances the efficacies of agricultural chemicals. Component (c) contributes to the improvement in the stability of a system where both an agricultural

chemical and component (b) or (b') are present or other systems where components (b') and (d) are present.

The form of the adjuvant composition for agricultural chemicals according to the present invention is not restricted, and the composition may be a liquid, a solid (e.g., a powder), a suspension or the like. The adjuvant composition for agricultural chemicals of the present invention may contain other additive(s) such as solvents, emulsifiers, dispersants and carriers, depending upon the formulation or form thereof.

The adjuvant composition for agricultural chemicals according to the present invention is employed with an agricultural chemical composition which is put on the market generally in the form of a preparation. The liquid formulation containing an agricultural chemical and the active components of the adjuvant composition for agricultural chemicals according to the present invention is prepared by, for example, any of 1) a method comprising mixing an agricultural chemical composition with an adjuvant composition for agricultural chemicals, and suitably diluting the resultant mixture with water; 2) a method comprising adding an adjuvant composition for agricultural chemicals to an agricultural chemical

composition having been diluted with water; and 3) a method comprising diluting an adjuvant composition for agricultural chemicals with water to give a dilution and then diluting an agricultural chemical composition with the use of the dilution.

The above-mentioned agricultural chemical composition of the present invention, the dilution of the agricultural chemical composition, the liquid formulation containing an agricultural chemical and the active components of the adjuvant composition for agricultural chemicals according to the present invention are applied to plants, cereals, vegetables, fruits, trees, fruit trees, grasses, weeds and seeds, and, at the same time, fungi, bacteria, insects, mites and acarids, by a method such as spraying. In other words, they are applied to a locus such as a farm, a field, a plantation, a fruit garden, an orchard, a flower garden, a lawn, a wood and a forest.

According to the present invention, a liquid agricultural chemical composition, which is excellent in liquid stability, particularly in liquid stability when the liquid suffers from temperature changes, even though the liquid contains an agricultural chemical at a high concentration, can be obtained. Further, according to the present invention, it can be possible to prepare a stable, liquid agricultural chemical

composition, even though the composition contains an agricultural chemical in a large amount. Furthermore, it can be possible to prepare a stable, liquid agricultural chemical composition which does not suffer from salting out, even though the composition contains an agricultural chemical and an inorganic salt in large amounts. In addition, by using the adjuvant composition for agricultural chemicals of the present invention, the enhancement of the efficacy of an agricultural chemical and the stabilization of a liquid formulation containing an agricultural chemical and the active components of the adjuvant composition for agricultural chemicals according to the present invention, can be attained simultaneously.

#### Examples

The present invention will now be described in more detail by referring to the following Examples which should not be thought of as limiting the scope of the present invention.

#### Example 1

Glyphosate acid (N-phosphonomethylglycine) was synthesized by a known method. Then, the Glyphosate acid was neutralized with each of isopropylamine, ammonia, monomethylamine and dimethylamine for converting it into a water-soluble salt thereof. By using Glyphosate salts thus prepared, various liquid

herbicide compositions having the compositions shown in Table 1 were prepared.

With respect to each of the liquid herbicide compositions thus prepared, the conditions (conditions at a room temperature immediately after the preparation) of the compositions were observed with the naked eye. Next, only the compositions, which were in the state of one solution and transparent immediately after the preparation thereof, were subjected to a stability test. The stability test was effected by storing the compositions in a thermostatic chamber of -5 °C or 60 °C for one month, taking out the compositions from the thermostatic chamber, leaving them to stand under room temperatures until they exhibited a room temperature, and then observing the conditions of the compositions with the naked eye.

Table 1 shows the results.

As Table 1 shows, there is understood that the liquid herbicide compositions of the present invention are excellent in the conditions immediately after the preparation thereof, as compared with comparative products, and are also excellent in the stability in storage at a high temperature and a low temperature. On the other hand, since all of the comparative products were separated into 2 phases immediately after the preparation thereof, they could not be

subjected to the stability test.

Further, weeding tests were effected in the following manner with the use of the liquid herbicide compositions of the present invention shown in Table 1, and a commercial product. Specially, the liquid herbicide compositions of the present invention and a commercially available Glyphosate herbicide were each diluted with water in such a manner that the concentration of the active component (i.e., the Glyphosate salt), calculated in terms of Glyphosate acid, would be a definite one. With the use of each of the dilutions thus prepared, weeding tests to crabgrass and cabbage were conducted. As a result, the liquid herbicide compositions of the present invention exhibited the effects of weeding comparable or superior to that of the commercial product.

Table 1

		Invention product 1	Invention product 2	Invention product 3
Component (a)	Glyphosate isopropylamine salt	60.7	-	-
	Glyphosate diammonium salt	-	54.1	-
	Glyphosate monomethyldiamine salt	-	-	53.3
	Glyphosate dimethylamine salt	-	-	-
Component (b)	methylbis(2-hydroxyethyl)-cocoalkylammonium chloride	2.5	2.5	-
	POE(5) monomethylmonococoalkyl-ammonium chloride	-	-	2.5
	POE(8) monomethylmonococoalkyl-ammonium chloride	-	-	-
Component (c)	octylamine hydrochloride	1.0	1.0	-
	dimethyldecylamine hydrochloride	-	-	1.0
	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	1.0	1.0	-
Others	POE(9) nonyl phenyl ether	-	-	1.0
	POE(6) sorbitan monolaurate	-	-	-
	water	34.8	41.4	42.2
Condition of composition		one solution transparent	one solution transparent	one solution transparent
Results of evaluations	-5°C	stable	stable	stable
	60°C	stable	stable	stable

Table 1 (Continued)

Composi- tion (wt. %)	Compo- nent (a)	Comparative product 1			Comparative product 2			Comparative product 3			
		Glyphosate isopropylamine salt	Glyphosate diammonium salt	Glyphosate monomethylamine salt	Glyphosate dimethylamine salt	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	POE(5) nonononylmonococoalkylammonium chloride	POE(8) nonononylmonococoalkylammonium chloride	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	POE(9) nonyl phenyl ether
	Component (b)	60.7	-	-	-	54.1	-	-	53.3	1.0	1.0
	Component (c)	-	-	-	-	-	-	-	-	-	-
	Others	-	-	-	-	-	-	-	-	-	-
	Results of eval- uations	Stabil- ity	-5°C	60°C							

Table 1 (Continued)

		Invention product 4	Invention product A	Invention product B	Invention product C
Compo- nent (a)	Glyphosate isopropylamine salt	-	62.1	56.7	60.7
	Glyphosate diammonium salt	-	-	-	-
	Glyphosate monomethylamine salt	-	-	-	-
	Glyphosate dimethylamine salt	57.0	-	-	-
Compo- nent (b)	methybis(2-hydroxyethyl)- cocoalkylammonium chloride	-	2.0	7.5	4.5
	POE(5) monomethylmonococoalkyl- ammonium chloride	-	-	-	-
	POE(8) monomethylmonococoalkyl- ammonium chloride	2.5	-	-	-
	octylamine hydrochloride	-	7.5	7.5	2.0
Compo- nent (c)	dimethyldecyldimethylamine hydrochloride	1.0	-	-	-
	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	0.5	-	1.5
	POE(9) nonyl phenyl ether	-	-	-	-
	POE(6) sorbitan monolaurate	1.0	-	-	-
Others	water	38.5	27.9	28.3	31.3
	Condition of composition	one solution transparent	one solution transparent	one solution transparent	one solution transparent
	Stabil- ity	-5°C	stable	stable	stable
		60°C	stable	stable	stable

Table 1 (Continued)

		Comparative product 4	Comparative product A
Component (a)	Glyphosate triammonium salt	-	56.7
Component (b)	Glyphosate monoethylamine salt	-	-
Component (b)	Glyphosate dimethylamine salt	51.0	-
Component (b)	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	-	-
POE(5) monomethylmonococoalkylammonium chloride	-	-	-
POE(8) monomethylmonococoalkylammonium chloride	3.5	-	-
Component (c)	octylamine hydrochloride	-	15.0
dimethyldecylamine hydrochloride	-	-	-
POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	-	-
Others	POE(9) nonyl phenyl ether	-	-
POE(6) sorbitan monolaurate	1.0	-	-
water	38.5	28.3	-
Condition of composition		separated into 2 phases separation into 2 phases deposition of crystals	
Results of evaluations	-5°C Stability 60°C	could not be evaluated could not be evaluated could not be evaluated	could not be evaluated could not be evaluated could not be evaluated

Note: In Table 1, POE is an abbreviation for polyoxyethylene, and the figures in parentheses stand for the average numbers of oxyethylene groups per one molecule. Accordingly, with respect to compounds described in the column of component (b), the figures in parentheses stand for the total of p and q in formula (I). While, with respect to compounds described in the columns other than the column of component (b), the figures in parentheses are the same as the average numbers of ethylene oxide molecules added.

#### Example 2

Glyphosate acid (N-phosphonomethylglycine) was synthesized by a known method. Then, the Glyphosate acid was neutralized with each of isopropylamine, ammonia and monomethylamine for converting it into a water-soluble salt thereof. By using Glyphosate salts thus prepared, and commercially available 2,4-D sodium salt, Diquat dibromide and Glufosinate ammonium salt, various liquid herbicide compositions having the compositions shown in Tables 2 to 5 were prepared.

The liquid herbicide compositions thus prepared were each subjected to the same tests as those in Example 1. Tables 2 to 5 shows the results.

As Tables 2 to 5 shows, there is understood that

the liquid herbicide compositions of the present invention are excellent in the conditions immediately after the preparation thereof, as compared with comparative products, and are also excellent in storage stability at a high temperature and a low temperature. On the other hand, since all of the comparative products separated into 2 phases immediately after the preparation thereof, they could not be subjected to the stability test.

Further, weeding tests were effected in the following manner with the use of the liquid herbicide compositions of the present invention shown in Tables 2 to 5, and commercial products. Specially, the liquid herbicide compositions of the present invention and, a Glyphosate herbicide, a 2,4-D herbicide, a Diquat herbicide and a Glufosinate herbicide which were commercially available were each diluted with water in such a manner that the concentration of the active component (i.e., the agricultural chemical) would be a definite one. The dilutions thus prepared were each applied to crabgrass and cabbage which had been grown in Wagner's pots to evaluate the effects of weeding. As a result, the liquid herbicide compositions of the present invention exhibited the effects of weeding comparable or superior to those of the commercial products.

Table 2

		Invention product 5	Comparative product 5
Compo-	Component (a)	Glyphosate isopropylamine salt	40.5
		Glyphosate diisobutyl salt	-
		Glyphosate monoethylamine salt	-
	2,4-D sodiu m salt	-	-
	Diquat dihydrochloride	-	-
Compo-	Component (b)	Glufosinate ammonium salt	-
		methyldis(2-hydroxyethyl)cocoalkylammonium chloride	2.5
		POE(5) monooethylmonococoalkylammonium chloride	-
		POE(8) monooethylmonococoalkylammonium chloride	-
Compo-	Component (c)	octylamine hydrochloride	1.0
		diethyldecylamine hydrochloride	-
		ammonium sulfate	10.0
Compo-	Component (d)	ammonium phosphate	10.0
		ammonium nitrate	-
		ammonium chloride	-
		POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	1.0
Others		POE(9) nonyl phenyl ether	-
		POE(6) sorbitan monolaurate	-
		water	45.0
Results of evaluations	Condition of composition	one solution transparent	separated into 2 phases sedimentation was observed
	Stability	-5°C stable	could not be evaluated
		60°C stable	could not be evaluated

Table 2 (Continued)

		Invention product 6	Comparative product 6
Component (a)	Glyphosate lactone salt	-	-
	Glyphosate diammonium salt	36.0	36.0
	Glyphosate monoethylamine salt	-	-
	2,4-D sodium salt	-	-
	Diquat dibromide	-	-
	Glufosinate ammonium salt	-	-
Component (b)	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	2.5	3.5
	POE(5) monomethylmonococoalkylammonium chloride	-	-
	POE(8) monomethylmonococoalkylammonium chloride	-	-
Component (c)	octylamine hydrochloride	1.0	-
	dimethyldecylamine hydrochloride	-	-
	ammonium sulfate	15.0	15.0
Component (d)	ammonium phosphate	-	-
	ammonium nitrate	-	-
	ammonium chloride	-	-
	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	1.0	1.0
	POE(9) nonyl phenyl ether	-	-
Others	POE(6) sorbitan monolaurate	-	-
	water	44.5	44.5
Results of evaluations	Condition of composition	one solution transparent	separated into 2 phases sedimentation was observed
Stability	-5°C	stable	stable could not be evaluated
	60°C	stable	stable could not be evaluated

Table 3

		Invention product 7	Comparative product 7	
Compo- nent (a)	Glyphosate isopropylamine salt	-	-	
	Glyphosate diammonium salt	42.0	42.0	
	Glyphosate monomethylamine salt	-	-	
	2,4-D sodium salt	-	-	
	Diquat dibromide	-	-	
	Glufosinate ammonium salt	-	-	
	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	2.5	3.5	
	POE(5) monooethylmonococoalkylammonium chloride	-	-	
	POE(8) monooethylmonococoalkylammonium chloride	-	-	
	octylamine hydrochloride	1.0	-	
Compo- nent (b)	diethyldecylamine hydrochloride	-	-	
	ammonium sulfate	-	-	
	ammonium phosphate	10.0	10.0	
	ammonium nitrate	-	-	
	ammonium chloride	-	-	
Compo- nent (c)	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	-	
	POE(9) nonyl phenyl ether	1.0	1.0	
	POE(6) sorbitan monolaurate	-	-	
	water	43.5	43.5	
Compo- nent (d)	Condition of composition		one solution separated into 2 phases sedimentation was observed	
	-5°C			
	60°C			
Results of eval- uations	Stabi- lity	stable	stable	

Table 3 (Continued)

		Invention product 8	Comparative product 8
Component (a)	Glyphosate isopropylamine salt	-	-
	Glyphosate diammonium salt	-	-
	Glyphosate nonomethylamine salt	35.5	35.5
	2,4-D sodium salt	-	-
	Diquat dibromide	-	-
	Glufosinate ammonium salt	-	-
Component (b)	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	-	-
	POE(5) monomethylnonococoalkylammonium chloride	2.5	3.5
	POE(8) monomethylmonococoalkylammonium chloride	-	-
	octylamine hydrochloride	1.0	-
	dimethyldecylamine hydrochloride	-	-
	ammonium sulfate	-	-
Component (c)	ammonium phosphate	15.0	15.0
	ammonium nitrate	-	-
	ammonium chloride	-	-
	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	-
	POE(9) nonyl phenyl ether	-	-
	Others	POE(6) sorbitan monolaurate water	- 46.0 46.0
Condition of composition		one solution separated into 2 phases sedimentation was observed	
Results of evaluations	Stability	-5°C 60°C	stable could not be evaluated stable could not be evaluated

Table 4

		Invention product 9	Comparative product 9
Component (a)	Glyphosate isopropylamine salt	-	-
	Glyphosate diammonium salt	-	-
	Glyphosate monomethylamine salt	-	-
	2,4-D sodium salt	55.0	55.0
Component (b')	Diquat dibromide	-	-
	Glufosinate ammonium salt	-	-
	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	-	-
	POE(5) nonomethylmonococoalkylammonium chloride	-	-
Component (c)	POE(8) nonomethylmonococoalkylammonium chloride	2.5	3.5
	Octylamine hydrochloride	-	-
	dimethyldecylamine hydrochloride	1.0	-
	ammonium sulfate	-	-
Component (d)	ammonium phosphate	-	-
	ammonium nitrate	15.0	15.0
	ammonium chloride	-	-
	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	-
Others	POE(9) nonyl phenyl ether	-	-
	POE(6) sorbitan monolaurate	1.0	1.0
		water	25.5
Condition of composition		one solution transparent	separated into 2 phases
Results of evaluations	Stability	-5°C 60°C	stable stable
			could not be evaluated could not be evaluated

Table 4 (Continued)

Composi- tion (wt. %)	Component (a)	Invention product 10		Comparative product 10
		Glyphosate isopropylamine salt	Glyphosate diammonium salt	Glyphosate monomethylamine salt
	2,4-D sodium salt	-	-	-
	Diquat dibromide	50.0	50.0	50.0
	Glufosinate ammonium salt	-	-	-
Component (b)	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	-	-	-
	POE(5) nonoxylmonococoalkylammonium chloride	-	-	-
	POE(8) nonoxylmonococoalkylammonium chloride	2.5	3.5	-
Component (c)	octylamine hydrochloride	-	-	-
	dimethyldecylamine hydrochloride	1.0	-	-
Component (d)	ammonium sulfate	-	-	-
	ammonium phosphate	-	-	-
	ammonium nitrate	15.0	15.0	15.0
	ammonium chloride	-	-	-
Others	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	-	-
	POE(9) nonyl phenyl ether	-	-	-
	POE(6) sorbitan monolaurate	1.0	1.0	1.0
	water	30.5	30.5	30.5
Results of evalu- ations	Condition of composition	one solution transparent		separated into 2 phases
	Stabil- lity	-5°C	stable	could not be evaluated
		60°C	stable	could not be evaluated

Table 5

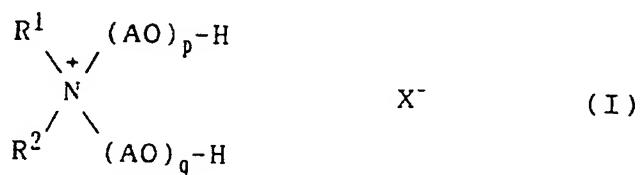
		Invention product 11	Comparative product 11
Component (a)	Glyphosate isopropylamine salt	-	-
Component (a)	Glyphosate monomethylamine salt	-	-
Component (a)	2,4-D sodium salt	-	-
Component (a)	Diquat dibromide	-	-
Component (b)	Glufosinate ammonium salt	43.0	43.0
Component (b)	methylbis(2-hydroxyethyl)cocoalkylammonium chloride	-	-
Component (b)	POE(5) monomethylmonococoalkylammonium chloride	2.5	3.5
Component (b)	POE(8) monomethylmonococoalkylammonium chloride	-	-
Component (c)	octylamine hydrochloride	-	-
Component (c)	dimethyldecylamine hydrochloride	1.0	-
Component (d)	ammonium sulfate	-	-
Component (d)	ammonium phosphate	-	-
Component (d)	ammonium nitrate	-	-
Component (d)	ammonium chloride	15.0	15.0
Others	POE(7) alkyl (straight-chain and branched C <sub>12</sub> ) ether	-	-
Others	POE(9) nonyl phenyl ether	-	-
Others	POE(6) sorbitan monolaurate	-	-
Others	water	38.5	38.5
Results of evaluations	Condition of composition	one solution transparent	separated into 2 phases
Stability	-5°C	stable	could not be evaluated
	60°C	stable	could not be evaluated

Note: In Tables 2 to 5, POE is an abbreviation for polyoxyethylene, and the figures in parentheses stand for the average numbers of oxyethylene groups per one molecule. Accordingly, with respect to compounds described in the column of component (b'), the figures in parentheses stand for the total of a and b in formula (I-a). While, with respect to compounds described in the columns other than the column of component (b'), the figures in parentheses are the same as the average numbers of ethylene oxide molecules added.

The invention being thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

## CLAIMS

1. A liquid agricultural chemical composition comprising (a) a water-soluble agricultural chemical, (b) a cationic surfactant represented by formula (I), and (c) an acid salt of a compound represented by formula (II):



wherein  $\text{R}^1$  represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms,  $\text{R}^2$  represents a hydrogen atom, a methyl group or an ethyl group, AO may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, p and q each means an average value and is a number of 1 to 15 with the proviso that the total of p and q is from 2 to 25, and  $\text{X}^-$  represents a counter ion; and



wherein  $\text{R}^3$  represents a straight-chain or branched, alkyl or alkenyl group having 4 to 18 carbon atoms,

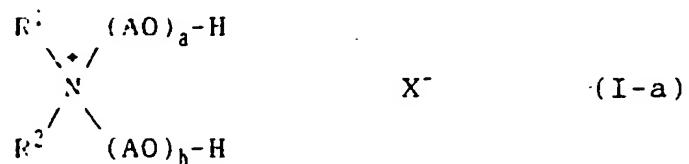
and  $R^4$  and  $R^5$  may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

2. The liquid agricultural chemical composition according to Claim 1, wherein the weight ratio of component (b) to component (c) [(b)/(c)] is from 9/1 to 1/9

3. The liquid agricultural chemical composition according to Claim 1, wherein the agricultural chemical is a herbicide.

4. The liquid agricultural chemical composition according to Claim 1, which comprises the water-soluble agricultural chemical (a) in an amount of from 35 to 51 % by weight based on the entire weight of the composition

5. A liquid agricultural chemical composition comprising (a) a water-soluble agricultural chemical, (b) a cationic surfactant represented by formula (I-a), (c) an acid salt of a compound represented by formula (II), and (d) a water-soluble inorganic salt:



wherein  $R^1$  represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms,  $R^2$

represents a hydrogen atom, a methyl group or an ethyl group. A0 may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, a and b each means an average value and is a number of 1 to 10 with the proviso that the total of a and b is from 2 to 15, and X<sup>-</sup> represents a counter ion; and



wherein R<sup>3</sup> represents a straight-chain or branched, alkyl or alkenyl group having 4 to 18 carbon atoms, and R<sup>4</sup> and R<sup>5</sup> may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

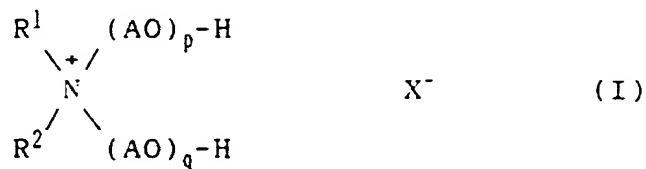
6. The liquid agricultural chemical composition according to Claim 5, wherein the weight ratio of component (b') to component (c) [(b')/(c)] is from 9/1 to 1/9.

7. The liquid agricultural chemical composition according to Claim 5, wherein the agricultural chemical is a herbicide.

8. The liquid agricultural chemical composition according to Claim 5, which comprises the water-soluble agricultural chemical (a) in an amount of from

35 to 70 % by weight based on the entire weight of the composition.

9. A method for converting a composition (1) comprising (a) a water-soluble agricultural chemical and (b) a cationic surfactant represented by formula (I) into a stable liquid, which comprises adding (c) an acid salt of a compound represented by formula (II) to composition (1):



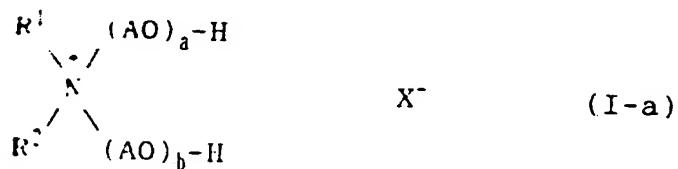
wherein R<sup>1</sup> represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms, R<sup>2</sup> represents a hydrogen atom, a methyl group or an ethyl group, A0 may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, p and q each means an average value and is a number of 1 to 15 with the proviso that the total of p and q is from 2 to 25, and X<sup>-</sup> represents a counter ion; and



wherein  $R^3$  represents a straight-chain or branched,

alkyl or alkenyl group having 4 to 18 carbon atoms, and R<sup>4</sup> and R<sup>5</sup> may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

10. A method for converting a composition (2) comprising (a) a water-soluble agricultural chemical, (b) a cationic surfactant represented by formula (I-a) and (d) a water-soluble inorganic salt into a static liquid, which comprises adding (c) an acid salt of a compound represented by formula (II) to composition (2),



wherein R<sup>1</sup> represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms, R<sup>2</sup> represents a hydrogen atom, a methyl group or an ethyl group, AO may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, a and b each means an average value and is a number of 1 to 10 with the proviso that the total of a and b is from 2 to 15, and X<sup>-</sup> represents a counter ion; and



wherein  $\text{R}^3$  represents a straight-chain or branched, alkyl or alkenyl group having 4 to 18 carbon atoms, and  $\text{R}^4$  and  $\text{R}^5$  may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

II An adjuvant composition for agricultural chemicals comprising (b) a cationic surfactant represented by formula (I) and (c) an acid salt of a compound represented by formula (II):

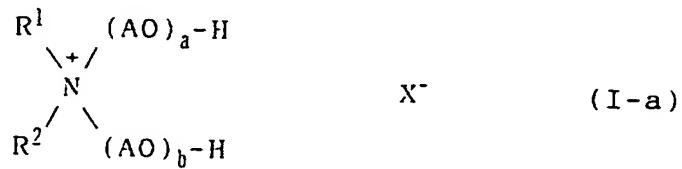


wherein  $\text{R}^1$  represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms,  $\text{R}^2$  represents a hydrogen atom, a methyl group or an ethyl group, AO may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group, p and q each means an average value and is a number of 1 to 15 with the proviso that the total of p and q is from 2 to 25, and  $\text{X}^-$  represents a counter ion; and



wherein  $\text{R}^3$  represents a straight-chain or branched, alkyl or alkenyl group having 4 to 18 carbon atoms, and  $\text{R}^4$  and  $\text{R}^5$  may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

12. An adjuvant composition for agricultural chemicals comprising (b') a cationic surfactant represented by formula (I-a), (c) an acid salt of a compound represented by formula (II) and (d) a water-soluble inorganic salt:



wherein  $\text{R}^1$  represents a straight-chain or branched, alkyl or alkenyl group having 6 to 30 carbon atoms,  $\text{R}^2$  represents a hydrogen atom, a methyl group or an ethyl group. AO may be the same or different from one another and each represents an oxyethylene group or an oxypropylene group. a and b each means an average value and is a number of 1 to 10 with the proviso that the total of a and b is from 2 to 15, and  $\text{X}^-$  represents

a counter ion; and



wherein  $R^3$  represents a straight-chain or branched, alkyl or alkenyl group having 4 to 18 carbon atoms, and  $R^4$  and  $R^5$  may be the same or different from each other and each represents a hydrogen atom, a methyl group or an ethyl group.

# INTERNATIONAL SEARCH REPORT

International Application No  
PL1/JP 96/03257

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 6 A01N25/30

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 6 A01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category	Character of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP.A.0 274 369 (MONSANTO CO) 13 July 1988 cited in the application see claims 1-5 ---	1-12
A	EP.A.0 370 371 (WOLMAN GMBH DR) 30 May 1990 see claims 1-5 -----	1,2,11, 12

Further documents are listed on the continuation of box C.

Patent family members are listed in annex.

\* Special categories of cited documents:

- \*'A' document defining the general state of the art which is not considered to be of particular relevance
- \*'E' earlier document but published on or after the international filing date
- \*'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*'O' document referring to an oral disclosure, use, exhibition or other means
- \*'P' document published prior to the international filing date but later than the priority date claimed

- \*'T' later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- \*'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- \*'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- \*'A' document member of the same patent family

Date of the actual completion of the international search

11 March 1997

Date of mailing of the international search report

20-03-1997

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentstaan 2  
NL - 2280 HV Rijswijk  
Tel: (+ 31-70) 340-2040, Tx. 31 651 epo nl.  
Fax: (+ 31-70) 340-3016

Authorized officer

Decorte, D

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/JP 96/03257

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0274369 A	13-07-88	JP 7002608 B JP 63145205 A AU 595406 B AU 8204587 A IE 61324 B	18-01-95 17-06-88 29-03-90 09-06-88 02-11-94
EP 0370371 A	30-05-90	DE 3839640 A AU 619624 B AU 4547489 A CA 2001844 A DE 58906991 D ES 2061893 T JP 2184402 A US 5021459 A	31-05-90 30-01-92 31-05-90 24-05-90 24-03-94 16-12-94 18-07-90 04-06-91

**THIS PAGE BLANK (USPTO)**